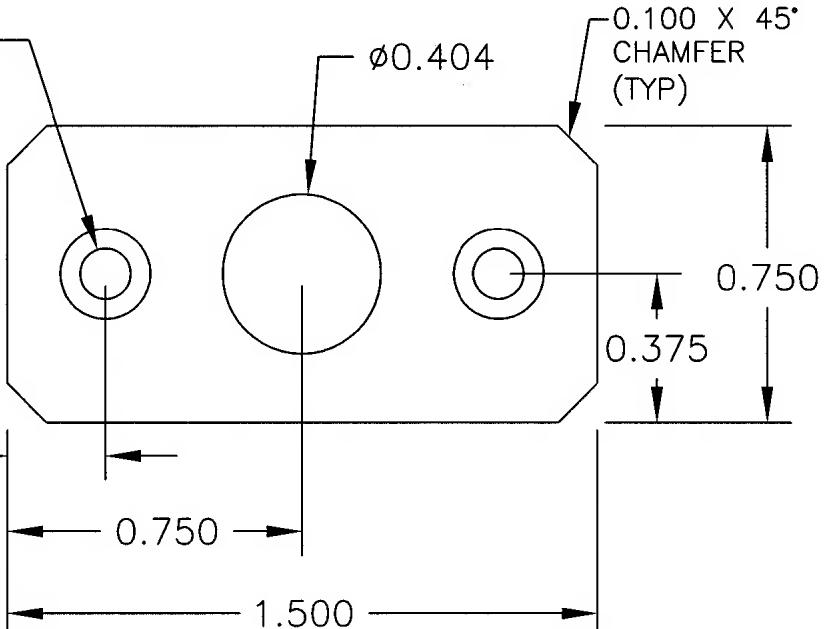
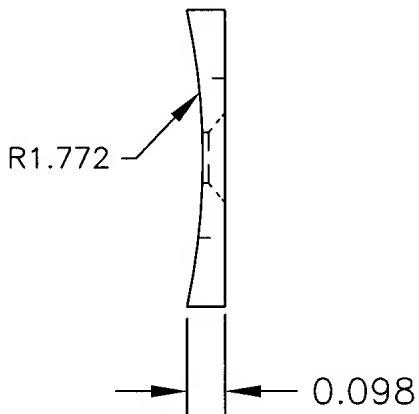


DART

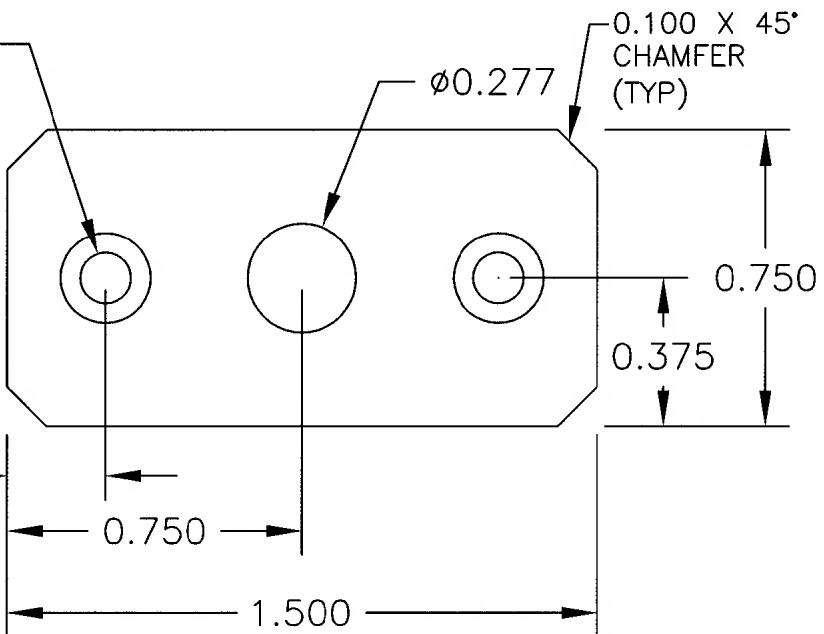
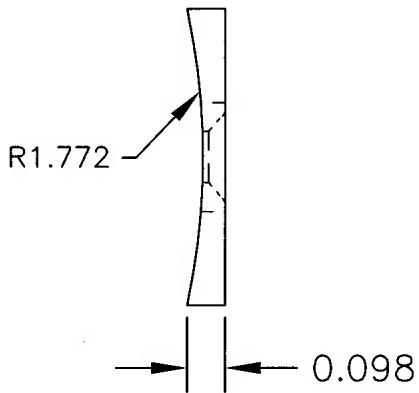
DESIGN <i>HH</i>	DRAWN BY <i>HH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
CHECKED <i>HH</i>	APPROVED <i>HH</i>	DRAWING NO.	D3506	REV. A
DATE	06.04.21	TITLE	DOUBLER	SCALE 2:1
A	06.04.21	NEW ISSUE		

PILOT $\phi 0.128$
C'SINK $\phi 0.228 \times 100^\circ$
(2 PLACES)



D3506-1 DOUBLER

PILOT $\phi 0.128$
C'SINK $\phi 0.228 \times 100^\circ$
(2 PLACES)



D3506-3 DOUBLER

D3506-1/-3 DOUBLER

- 1) MATERIAL: 6061-T6/T651 ALUMINUM PER QQ-A-250/11 (0.100 THICK)
(REF DART MATERIAL SPEC M6061T6S.100)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASED
06.10.02
per EN #361

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